



Pneumatic Valves



Mercury Pneumatics Pvt. Ltd.

Direct Acting Solenoid Valves







Series M15, 3/2 Micro Solenoid Valves Series M22, 2/2 & 3/2 N.O. & N.C. Mini Solenoid Valves Series M32, 2/2 & 3/2 N.O. & N.C. Standard Solenoid Valves







M32



M15 Gang Assembly



M22 Gang Assembly



M32 Gang Assembly

| Series | M15 | M22 M32 | | |
|---------------------|---|--------------------------------------|--|--|
| Туре | 3/2 Normally Closed 2/2 & 3/2 Normally Closed & Normally Open | | | |
| Port Size | M5 | G1/8" & G1/4" | G1/8" & G1/4" | |
| Orifice | Ø1.00mm | Ø1.10mm | Ø1.50mm | |
| Pressure Range | | 0 to 10 bar | | |
| Media | Filtered (40 µ) Compressed Air | | | |
| Flow (NLPM) @ 5 bar | 21 | 25 | 65 | |
| Voltage (±10%) | 24 VDC & 230 VAC | 12 & 24 VDC 24, 48, 110 & 230 VAC | 6,12 & 24 VDC ; 12, 24, 42,110, 230 & 440 VAC | |
| Power | DC-2.5W; AC-3VA Hold; 5.5VA Pickup | DC-3W; AC-5VA Hold; 7.5VA Pickup | DC-7.5W; AC-9VA Hold; 18VA Pickup | |
| Duty Cycle | Continuous | | | |
| Connector | 3 Pin Pg7 3 Pin Pg9 | | | |
| Connector | Black Standard, Illuminated on Request | | | |
| Protection | IP65 | | | |

Spool Type Solenoid Valves





Series NS

Series MS



Sub-Base Assembly

Common Supply Manifold

Series 'MS' Mini Solenoid Valves Series 'NS' Standard Solenoid Valves

| Series | MS | | NS | | | | |
|---------------------|---|--------|--|---------------|--------|---------|---------|
| Туре | 3/2 & 5/2 Solenoid - Spring & 5/2 & 5/3 Solenoid - Solenoid | | 3/2 & 5/2 Solenoid - Spring & 5/2 & 5/3 Solenoid - Solenoid | | | | |
| Port Size | G1/8" | G1/4" | G1/2" | G1/8" | G1/4" | G1/2" | G3/4" |
| Orifice | Ø3.5mm | Ø6.0mm | Ø12.5mm | Ø4.0mm | Ø6.5mm | Ø12.5mm | Ø19.0mm |
| Pressure Range | 2.5 to 9 bar | | | 2.5 to 10 bar | | | |
| Media | Filtered (40 \(\mu \)) & Lubricated Compressed Air | | | | | | |
| Flow (NLPM) @ 5 bar | 300 | 1100 | 3000 | 300 | 1100 | 3000 | 6500 |
| Voltage (±10%) | 24 VDC & 230 VAC 12 & 24 VDC ; 24, 48, 110 & 230 VAC | | | 30 VAC | | | |
| Power | DC-2.5W; AC-3VA Hold; 5.5VA Pickup | | DC-3W; AC-5VA Hold; 7.5VA Pickup | | | | |
| Duty Cycle | Continuous | | | | | | |
| Connector | 3 Pin Pg9, Black Standard, Illuminated on Request | | | | | | |
| Protection | IP65 | | | | | | |







5/2 Sol.-Spring

Poppet Type Solenoid Valves



| Туре | 2/2 N.C. & N.O. ; 3/2 N.C. & N.O. ; 5/2 Solenoid - Spring & 5/2 Solenoid - Solenoid | | |
|---------------------|---|-------------------|---------|
| Port Size | G1/4" | G1/4" G1/2" G3/4" | |
| Orifice | Ø7.0mm | Ø13.0mm | Ø19.0mm |
| Pressure Range | 2.5 to 10 bar | | |
| Media | Filtered (40µ) & Lubricated Compressed Air | | |
| Flow (NLPM) @ 5 bar | 1300 | 3600 | 8000 |
| Voltage (±10%) | 12 & 24 VDC ; 24, 48, 110 & 230 VAC | | |
| Power | DC-3W; AC-5VA Hold; 7.5VA Pickup | | |
| Duty Cycle | Continuous | | |
| Connector | 3 Pin Pg9 , Black Standard, Illuminated on Request | | |
| Protection | IP65 | | |
| | | | |



Pneumatic Actuated Valves







5/2 Pilot-Spring



5/2 & 5/3 Pilot-Pilot

Series 'S' Standard Valves Туре 3/2 N.C. & N.O. ; 5/2 Pilot - Spring ; 5/2 & 5/3 Pilot - Pilot Port Size G1/8" G1/4" G1/2" Orifice Ø4.0mm Ø6.5mm Ø12.5mm

Pressure Range 2.5 to 10 bar Filtered (40 μ) & Lubricated Compressed Air Flow (NLPM) @ 5 bar 300 3000 1100

Manually and Mechanically Actuated Valves



Series 'S' 3/2, 5/2 & 5/3 Standard Valves

| Port Size | G1/8" | G1/4" | G1/2" | |
|---------------------|--|--|--|--|
| Valve Type | Plunger - Spring Push Button - Spring Palm Button - Spring Roller Lever - Spring Selector Knob Key Operated | Palm Button - Spring Palm Button - Detent Foot Pedal - Spring Hand Lever - Spring Hand Lever - Detent Direct Roller - Spring Disc Rotary - Lever Disc Rotary - Selector Knob Hand Slide Valve | Palm Button - Spring Palm Button - Detent Hand Lever - Spring Hand Lever - Detent Hand Slide Valve | |
| Orifice | Ø4.0mm | Ø6.5mm | Ø12.5mm | |
| Pressure Range | 0 to 10 bar | | | |
| Media | Filtered (40 μ) & Lubricated Compressed Air | | | |
| Flow (NLPM) @ 5 bar | 300 | 1100 | 3000 | |







Flow & Pressure Control Valves

Valves for "PET Moulding"



| Port Size | G1/8" | G1/4" | G1/2" | G3/4" |
|------------------------|--|-----------------------|-----------------------|-----------------------|
| Valve Type | Straight Flow Control | Quick Exhaust | Quick Exhaust | Quick Exhaust |
| | Elbow Flow Control | Shuttle | Straight Flow Control | Straight Flow Control |
| | Shuttle | Straight Flow Control | Elbow Flow Control | Non-Return |
| | Silencer | Elbow Flow Control | Non-Return | |
| | | Non-Return | Pressure Regulator | |
| | | Pressure Regulator | Silencer | |
| | | Silencer | | |
| Orifice | Ø4.0mm | Ø6.5mm | Ø12.5mm | Ø19.00mm |
| Pressure Range | 1 to 10 bar | | | |
| Media | Filtered (40 μ) & Lubricated Compressed Air | | | |
| Flow (NLPM) @ 5 bar | 300 | 1100 | 3000 | 7500 |
| | | | | |

Cushion Solenoid



3/2 High Pressure Blow



3/2 Dual **Pressure Blow**



| | Model No. & Size | | | | |
|---|------------------|--------|--------|--|--|
| Valve Type | G1/2" | G3/4" | G1" | | |
| 3/2 High Pressure Blow Solenoid Valve | NP314H | - | - | | |
| 3/2 Dual Pressure Blow Solenoid Valve | NP314D | - | - | | |
| 2/2 Cushion Solenoid Valve | - | NP215C | NP216C | | |
| High Pressure Regulator | RH4 | - | _ | | |

High Pressure Regulator

3/2 Dual Safety Solenoid Valve for Mechanical Presses, Shears etc.



| Туре | 3/2 Normally Closed with Switch Reactor |
|---------------------|---|
| Design | Poppet Type |
| Port Size | G3/4" BSP |
| Orifice | Ø19.0mm for Inlet & Ø24.0mm for Exh |
| Media | Filtered (40 μ) & Lubricated Compressed Air |
| Pressure Range | 3.5 to 9 bar |
| Flow (NLPM) @ 5 bar | 7000 |
| Voltage (±10%) | 6,12 & 24 VDC ; 12, 24, 42,110, 230 & 440 VAC |
| Power | DC-7.5W; AC-9VA Hold; 18VA Pickup |
| Duty Cycle | Continuous |
| Connector | 3 Pin Pg9, Black Standard, Illuminated on Request |
| Limit Switch | Heavy Duty 10A @ 230 VAC |

Automatic Drain Valves





| Model | ADV ADVH | | |
|----------------|---|--|--|
| Туре | 2/2 Normally Closed Direct Acting | 2/2 Normally Closed External Pilot Operated | |
| Port Size | G1/4" | G1/2" | |
| Orifice | Ø3.0mm | Ø13.0mm | |
| Media | Mixture of Air & Water | | |
| Pressure Range | 0 to 12 bar | Main Line 2 to 20 bar Pilot Line 3 to 8 bar | |
| Voltage (±20%) | 230 VAC | | |
| Power | 9VA Hold; 18VA Pickup | | |
| Duty Cycle | Continuous | | |
| Connector | 3 Pin Pg9, Black Standard, Illuminated on Request | | |
| OFF Time | Adjustable 10 to 60 min | | |
| ON Time | Adjustable 0.2 to 5 sec | | |

Timer Operated Solenoids





| Туре | Timing Range | Function |
|-----------|-------------------------------|---|
| ON Delay | 0.3 to 5 sec 0.6 to 10 sec | The solenoid is energised after the set time interval and remains energised till input signal is removed. |
| OFF Delay | 0.6 to 10 sec | The solenoid is energised immediately and is de energised after the set time interval. The timer resets when input signal is removed. |
| Cyclic | 0.6 to 10 sec | The solenoid is energised and de energised continuously, as long as power is supplied. On input signal the solenoid comes "ON" first. |





Tyre Inflation Valve







Valve - Cylinder Combinations















Single & Dual Flow Valves for Liquid Dispensing Systems

"MERCURY" has the expertise and R&D facility to develop special valves, especially as import substitutes.